
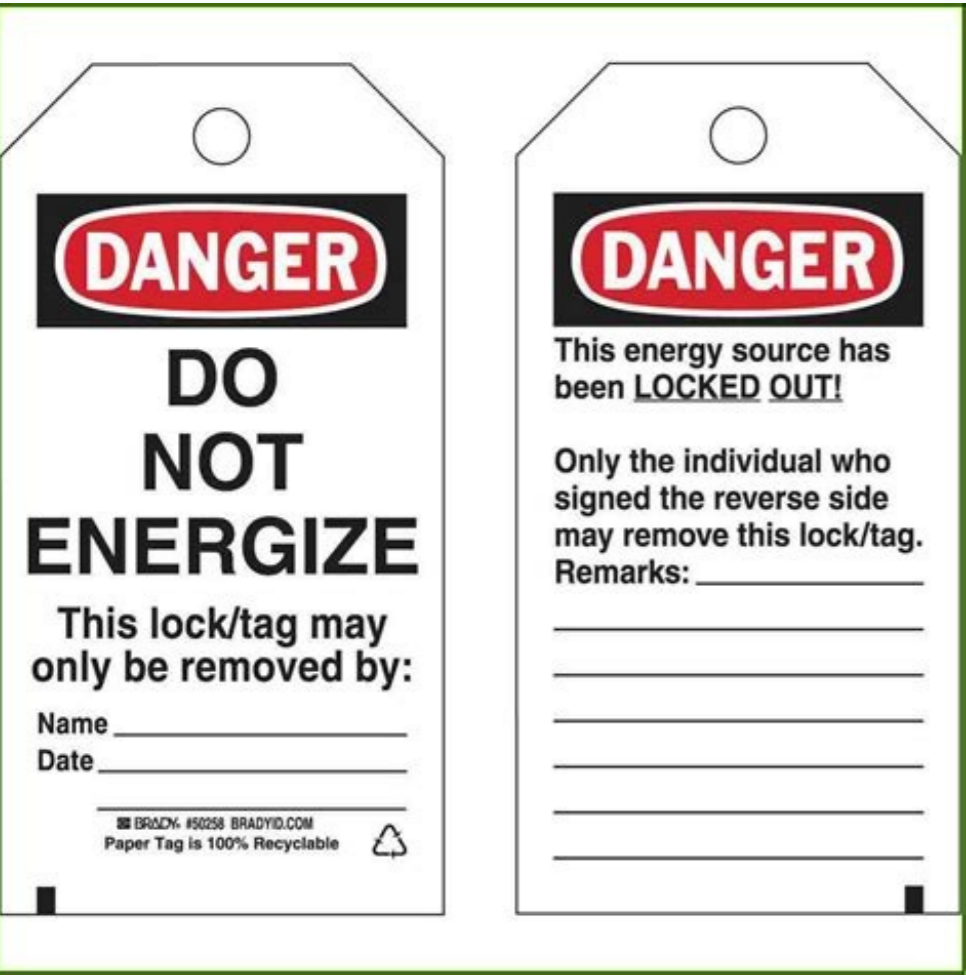
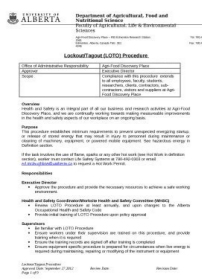


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Lockout-Tagout Procedure

Id #: LP182
Revised: 10/2/2013
Approved: John Smith

Baler B531
Main Building, Section J

LOCKOUT APPLICATION PROCESS

1. Notify affected personnel. 2. Properly shut down machine. 3. Isolate all energy sources. 4. Apply lockout devices, locks, and tags. 5. Verify total de-energization of all sources.

Lockout Points	Notes	Lockout Authority
4		

ENERGY SOURCE	DEVICE	METHOD	PICTURE
GRAVITY	Yellow Laser Press Arm	Move Press Arm to ground OR install Machine Block to brace Press Arm	
CONTROL PANEL	Control Panel CP on unit.	Power off and remove key.	
ELECTRICAL 480V	Electrical Disconnect, Local Disconnect on unit.	Move to off position and Lockout.	
ELECTRICAL 480V	Electrical Disconnect, BALER B531 DISCONNECT on wall behind unit.	Move to off position and Lockout.	

LOCKOUT REMOVAL PROCESS

1. Ensure all locks and firms have been removed. 2. Confirm that all employees are safely located. 3. Verify that controls are in neutral. 4. Remove lockout devices and reenergize machine. 5. Notify affected employees that servicing is completed.

Martin Technical Lockout Systems www.MartinTech.com

Written / Updated	LP Management Services	Version Number:	1.0
Verified Effective by Testing:	BY: _____ TITLE: _____	Test Date	
SCOPE/USE: This Lockout procedure is required whenever machine guards or other safety devices are removed or bypassed or any hazardous exposure to a point of operation or an associated danger zone takes place.			
PURPOSE: This Lockout procedure will bring Chiller 1 to a fully de-energized condition.			
SPECIAL PRECAUTIONS		EQUIPMENT OVERVIEW	
REFRIGERANT: Equipment contains refrigerant that can not be isolated. Ensure refrigerant is evacuated prior to opening refrigerant piping.			
LOCKOUT APPLICATION PROCESS (Apply in Order, Top to Bottom)			
1. Notify all affected personnel before starting to apply this LOCK OUT procedure. 2. Shut down machinery using normal procedures and operating controls. 3. Isolate energy sources at energy control points and apply lockout devices and locks. 4. Locks applied to isolation points must be personally identified and in the "secured" position. 5. Authorized personnel must maintain possession of the key(s) for each personal lock applied. 6. Do not work under the protection of a lock you have not personally applied.			
SOURCE (MAGNITUDE)	ENERGY ISOLATION POINT OR CONTROL STEP	APPLICATION METHOD AND LOCKOUT DEVICE	VISUAL REFERENCE
CONTROL PANEL	Equipment Shutdown, located on control panel.	Shutdown equipment using approved operating procedures. VERIFY: Equipment stops running.	

Lockout / Tag out Form

Format No.:				
Location / Area			Date	
Lock tag Number	Equipment Name		Equipment Isolated	
Procedure No.			Lock box Number	Responsibility Given
Initials - Operation	Energy Isolation		Individual Lock No.	Lock installed name & Date
Equipment verified by:				
Maintenance Engineer			Signature & date	
Operations:				
Maintenance Completed by:			Signature & Date	
Manager - maintenance Signature				

Lockout/tagout procedure template word. Lockout and tagout procedure.

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